

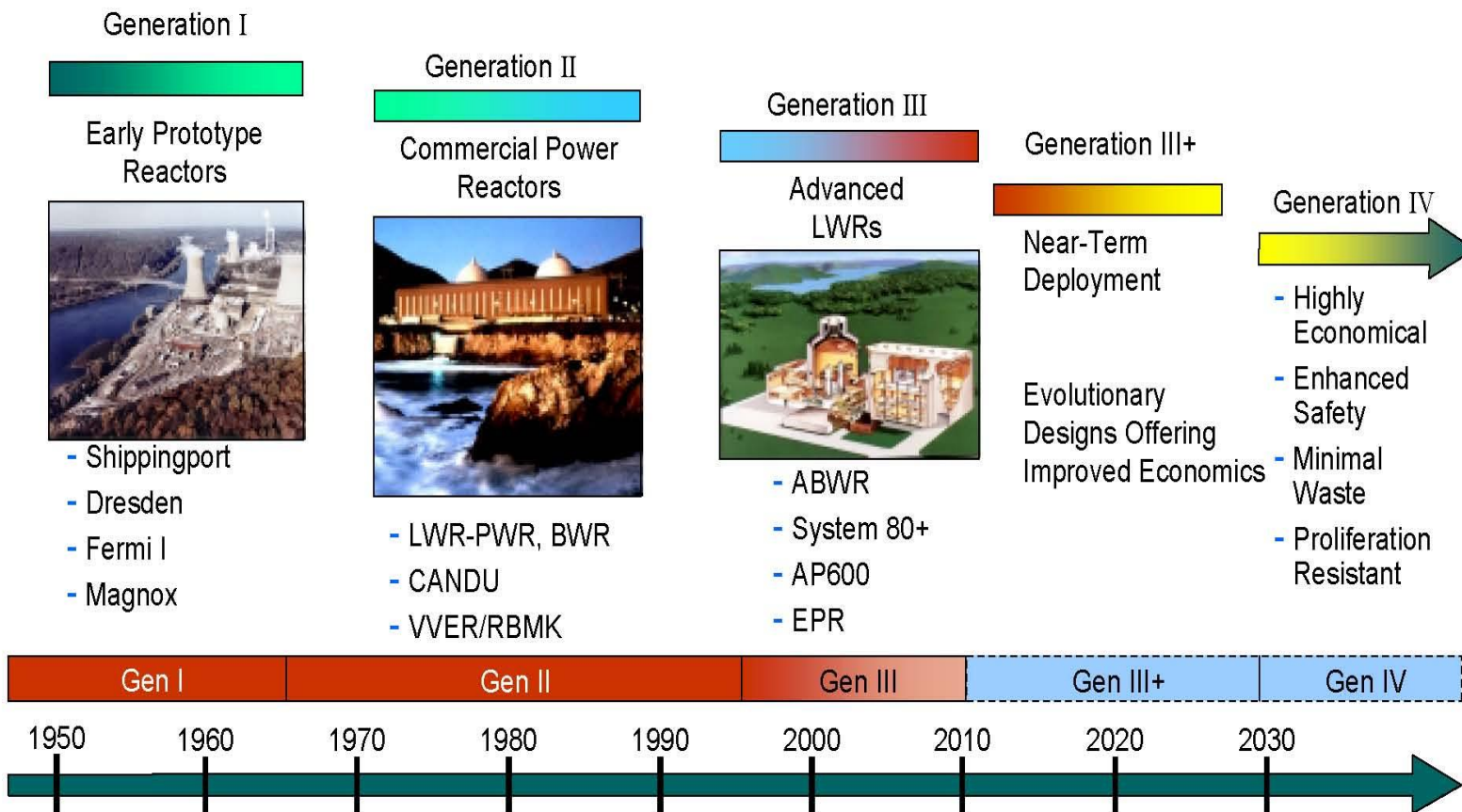


Oregon State University's Small Modular Nuclear Reactor Experimental Program

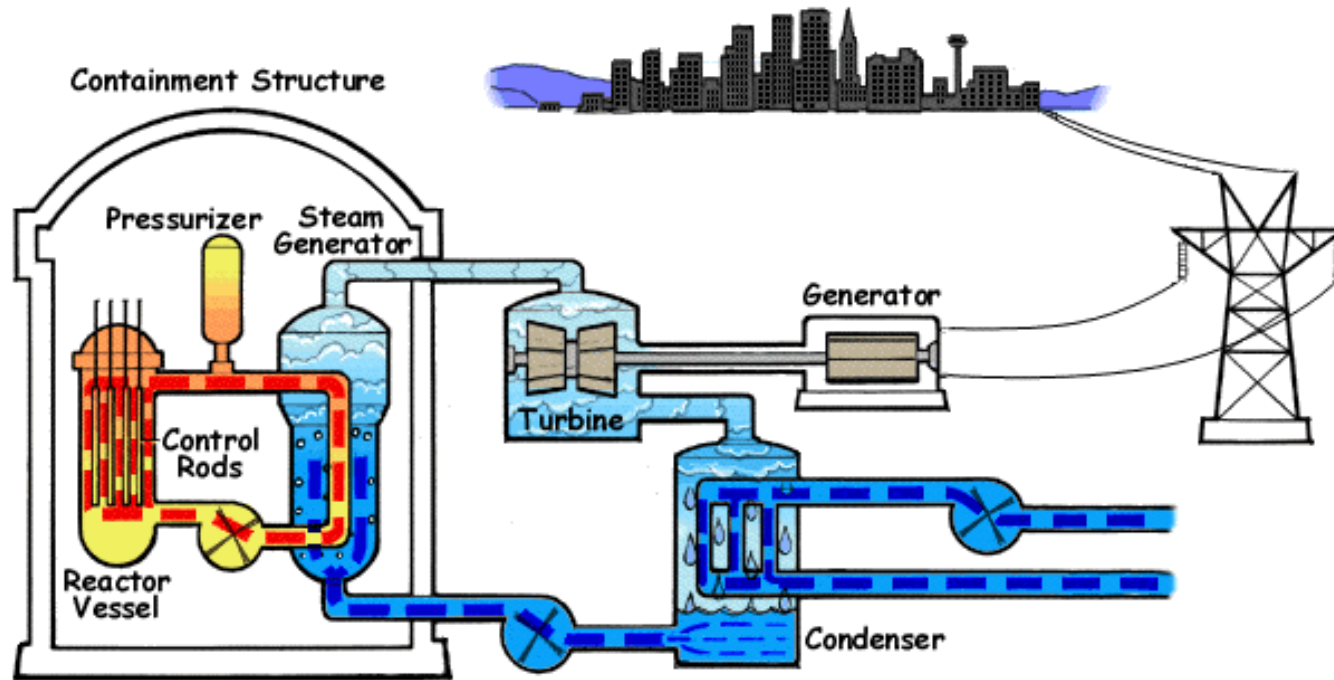
IEEE Conference on Technologies for Sustainability
August 1, 2013
Portland, Oregon

Brian Woods
Oregon State University
brian.woods@oregonstate.edu, 541-737-6335

Generation III+ Reactors



Pressurized Water Reactor



- Currently 104 operating nuclear power reactors in the U.S.
- 20% of total electrical generation

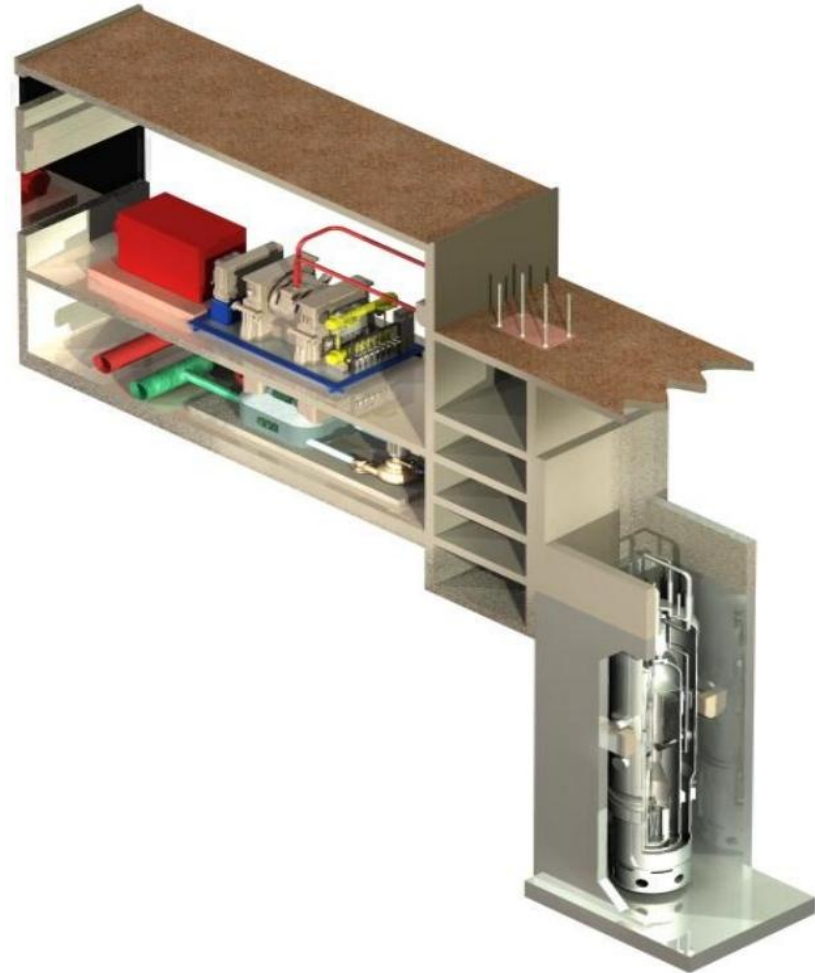
Small Modular Reactors

- **300MWe or less.**
- **Current generation of reactors are typically greater than 1000MWe.**
- **Benefits.**
 - Lower capital cost.
 - Modularity.
 - Infrastructure flexible.
- **Candidate Designs**
 - Pressurized Water Reactors.
 - mPower.
 - NuScale.
 - Westinghouse.
 - Holtec.
 - High Temperature Gas Reactors.

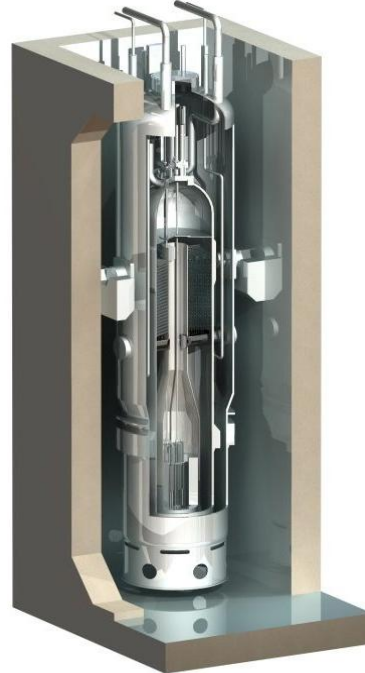
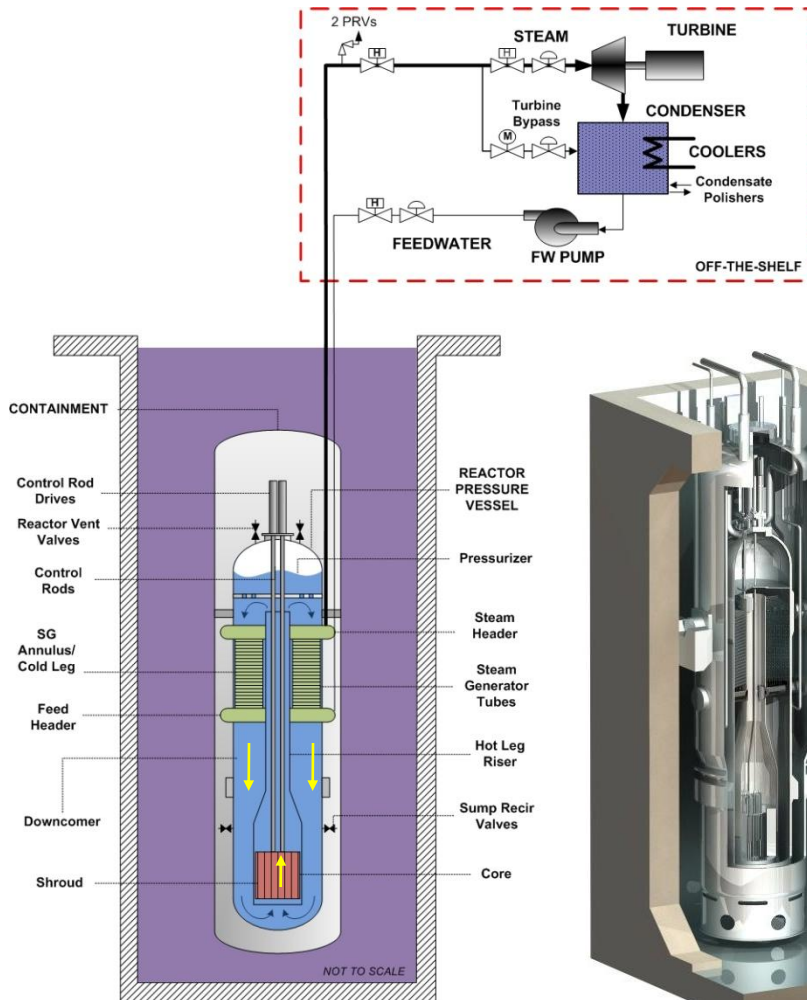
New Nuclear Plant Designs

NuScale Power Unit

- Original design MASLWR developed through a Joint OSU, Idaho National Laboratory, and Nexant-Bechtel. Sponsored by the U.S. Department of Energy
- NuScale Incorporated established in 2007 to commercialize advanced design
 - Self-contained, Factory Built, Power Reactor Modules
 - 40 MW electric power
 - “Off-the-Shelf” Steam Turbine/Generator Sets



New Nuclear Plant Designs - NuScale Power Unit



- **Construction Simplicity:**

- Entire NSSS is 60' x 15'.
Prefabricated and shipped by rail, truck or barge

- **Natural Circulation cooling:**

- *Enhances safety* – eliminates large break LOCA; strengthens passive safety
- *Improves economics* -- eliminates pumps, pipes, auxiliary equipment

Below grade configuration enhances security

OSU MASLWR Test Facility Description

- **Complete Internal Primary System**
 - 1:3 Length Scale
 - 1:1 Time Scale
 - 1:254 Volume Scale
 - Stainless Steel Construction
 - 14-Tube Helical Coil Steam Generator
 - Internal Pressurizer
 - Reactor Vessel with an Electrically Heated 60-Rod Bundle
- **Passive Safety Systems**
 - Passively Cooled High Pressure Containment with scaled active heat transfer area and volume
 - Exterior Cooling Pool
 - Steam Vent and ADS System

OSU MASLWR Test Facility Description

- **Operating Conditions:**

- Core Power → 0.6 MW
- Steam Generator Tube Side Pressure → 2 MPa (prototypical)
- Primary Pressure → 11.4 MPa (prototypical)
- Design Temperature → 590K (prototypical)

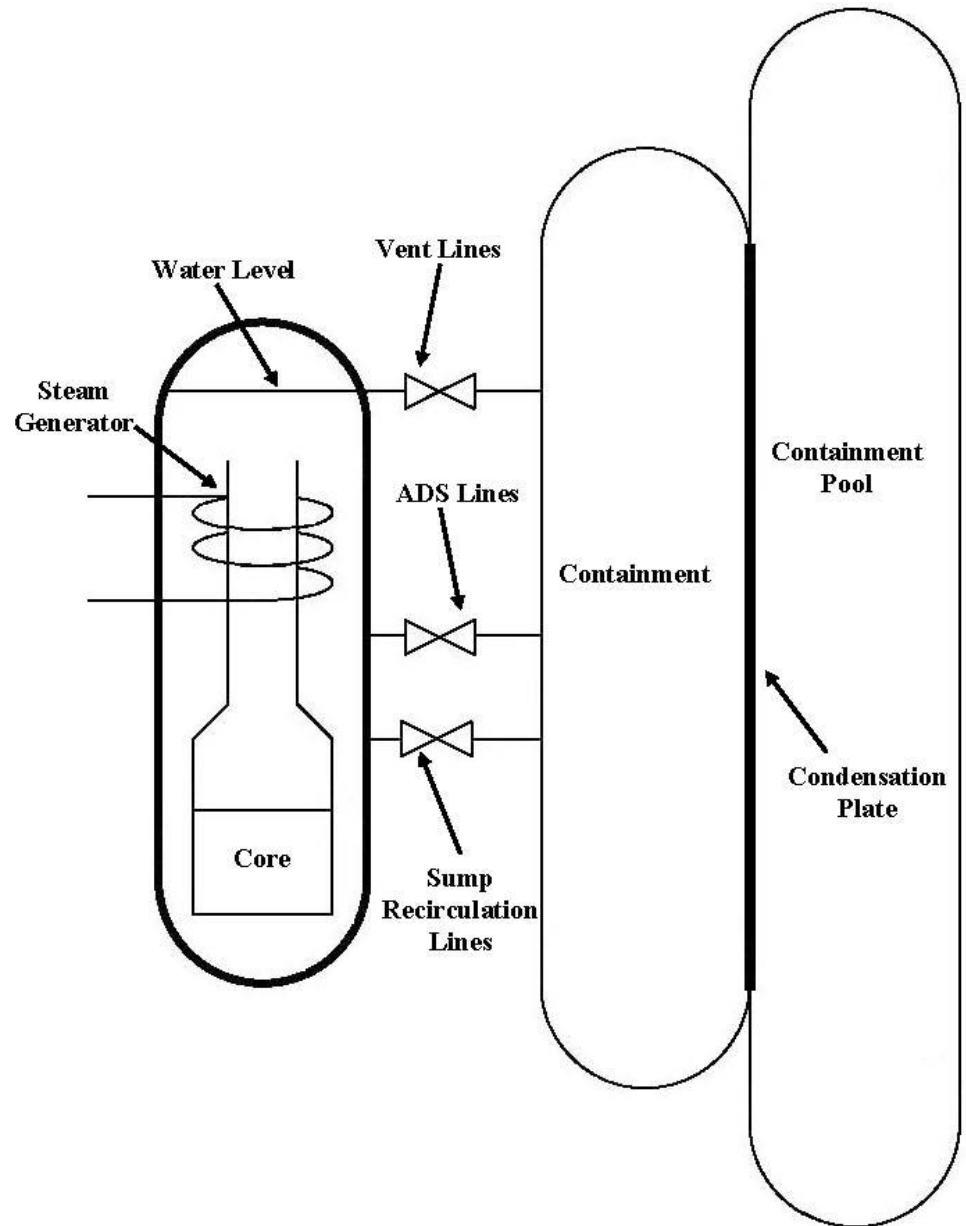
- **Testing Capabilities:**

- SBLOCA
- Inadvertent ADS and Steam Vent Opening
- Long Term Recirculation

OSU MASLWR Test Facility Description

Differences

- Scaling
- Vessel, Containment and Pool are separate tanks
- Condensation plate models heat transfer between containment and pool



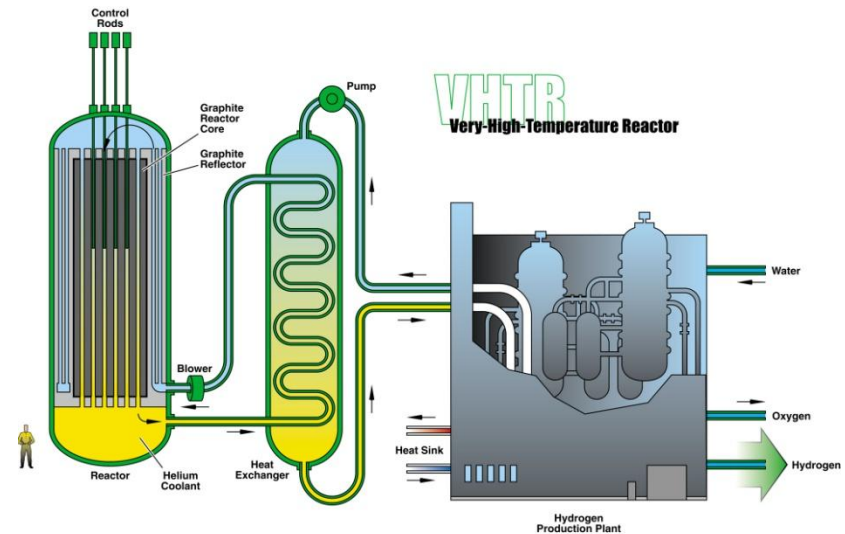
One-Third Height Scale Prototype Confirms Design



New Nuclear Plant Design

Generation IV- High Temperature Gas Reactor

- **OSU Academic Center of Excellence (ACE) for Thermal Fluids and Reactor Safety**
 - Study of Thermal fluid behavior in the Very High Temperature Nuclear Reactor
- **The VHTR will be capable of producing 200 metric tons of Hydrogen per day.**
 - Energy equivalent of 200,000 gallons of gasoline per day.

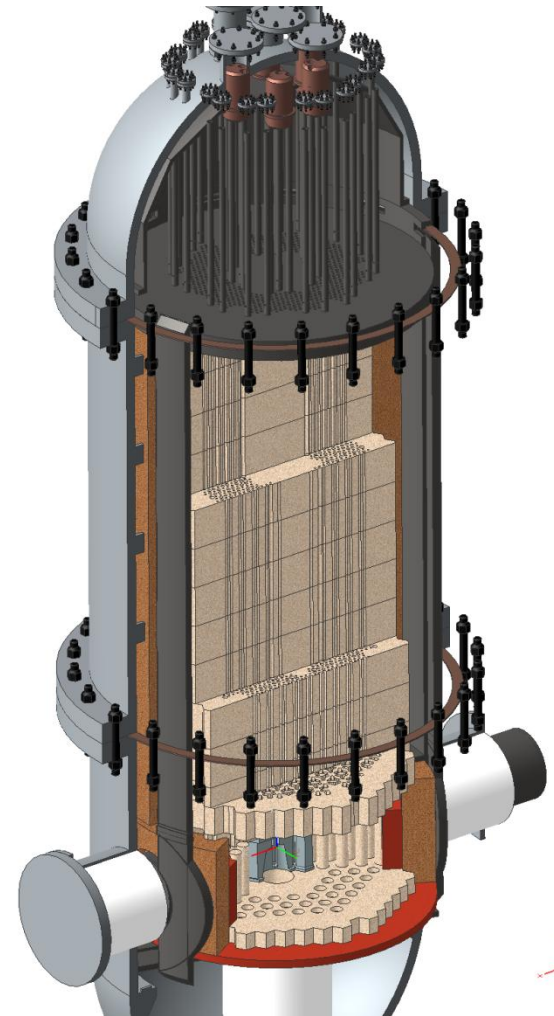


The OSU High Temperature Test Facility

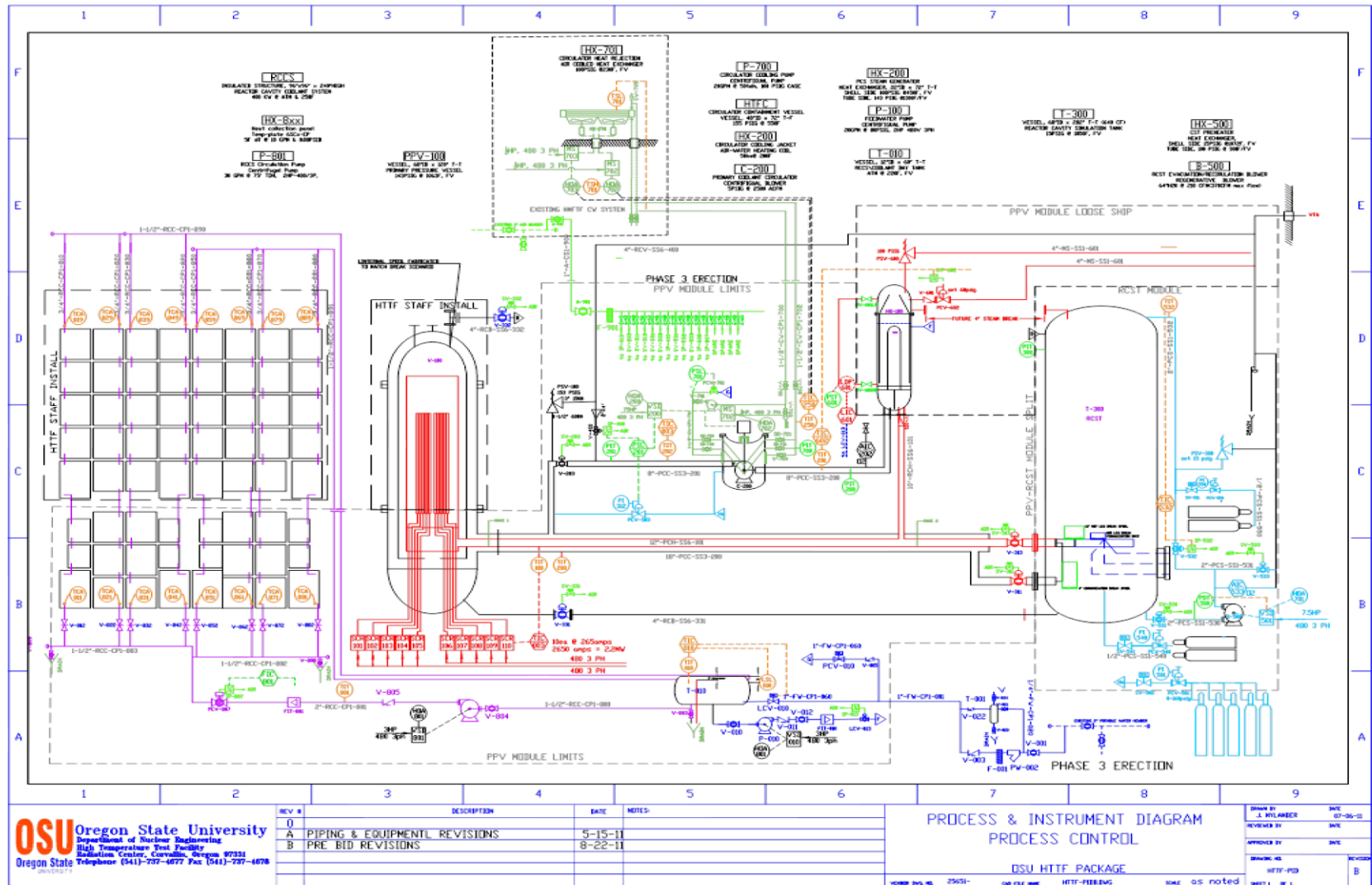
- **High Temperature Test Facility**
 - **Provide data for system code validation.**
 - **Primarily designed to model the depressurized conduction cooldown transient.**
 - Variety of break size and location.
 - Four distinct phases.
 - Reactor Cavity Cooling System as boundary condition.
 - Modular design to allow for the examination of different core types.
 - **Other scenarios examined for applicability of facility.**
 - Pressurized Conduction Cooldown.
 - Normal operations.
 - **Facility Scaling.**
 - $\frac{1}{4}$ length scale.
 - $\frac{1}{4}$ diameter scale.
 - Reduced pressure.
 - Prototypical temperature.
- **Reference Design**
 - **Modular High Temperature Gas Reactor.**

The OSU High Temperature Test Facility

- **High Temperature Test Facility Vessel**
 - ¼ length scale—6.1 meters tall.
 - ¼ diameter scale—1.92 meters vessel outside diameter.
 - Material—Stainless steel (SS304).
 - ASME pressure rating of 9.65 bar at 550°C.
 - Pressure scale of facility 1:8.0 at 8.0 bar.
 - Upper and lower heads utilize an inner ceramic liner.
 - The lower head provides for instrument taps and penetration of the electric heater rods.
 - Prismatic block core.



The OSU High Temperature Test Facility



Technical Highlights



HTTF Fabrication

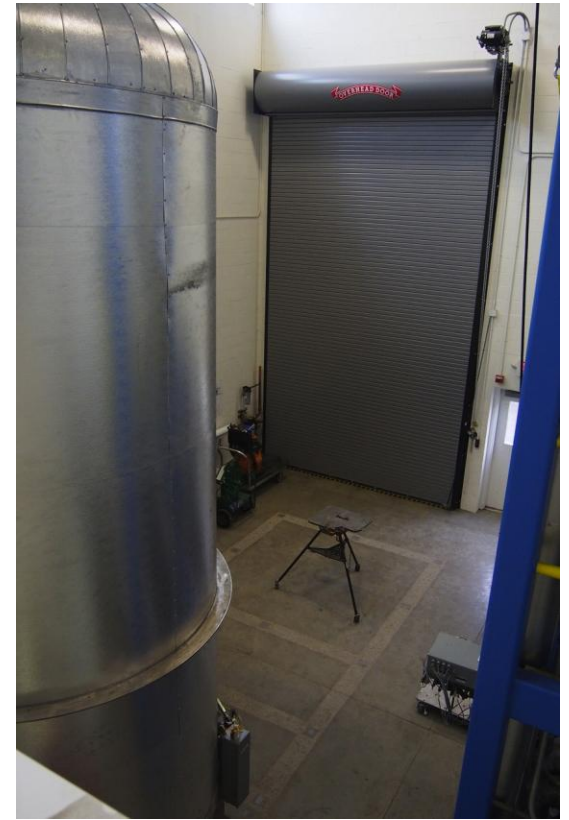
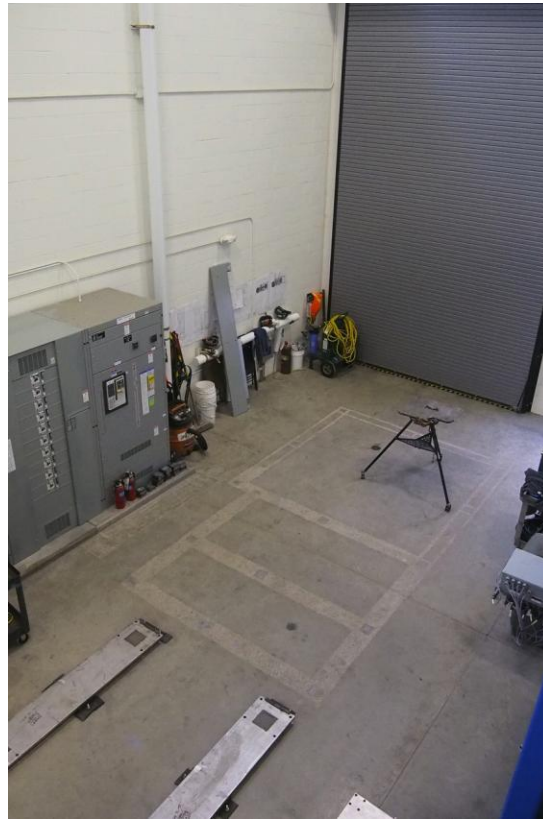
Technical Highlights

HTTF Delivery



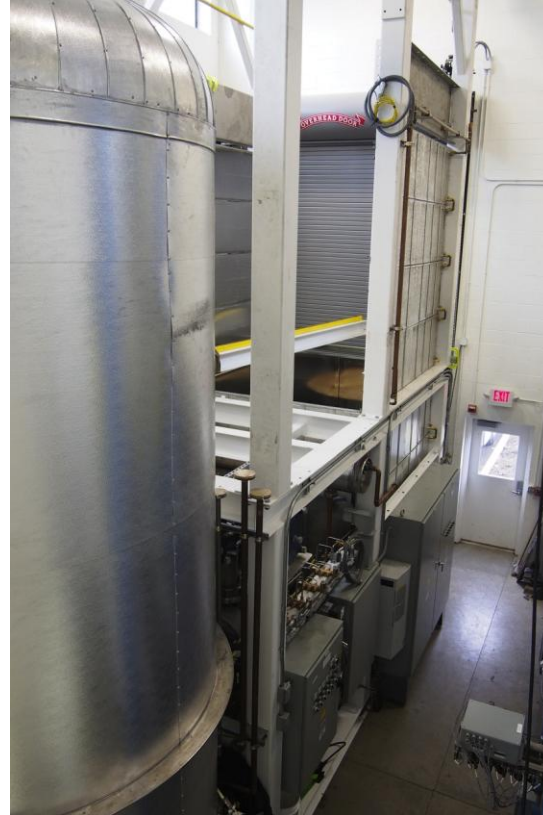
Technical Highlights

HTTF Install



Technical Highlights

HTTF Install



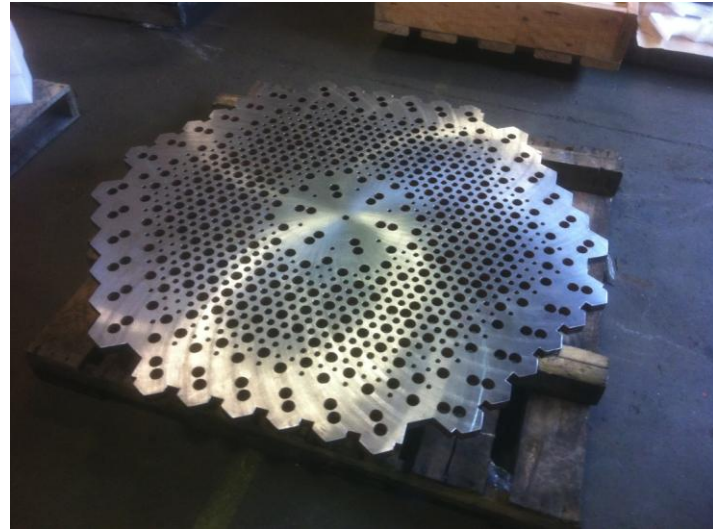
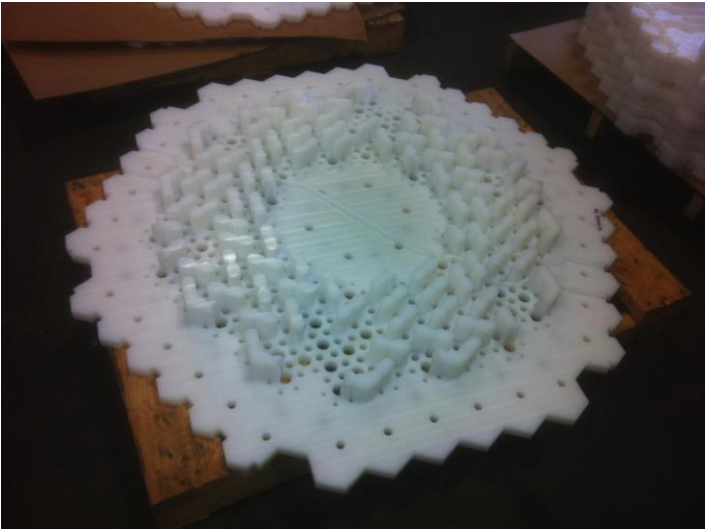
Technical Highlights

HTTF Install



Technical Highlights

Core Block Molds



Technical Highlights

Core Block (Lower Plenum Roof) And Side Reflector Block Casting



Technical Highlights

**Core Block (Lower Plenum Roof)
and
Side Reflector Block**

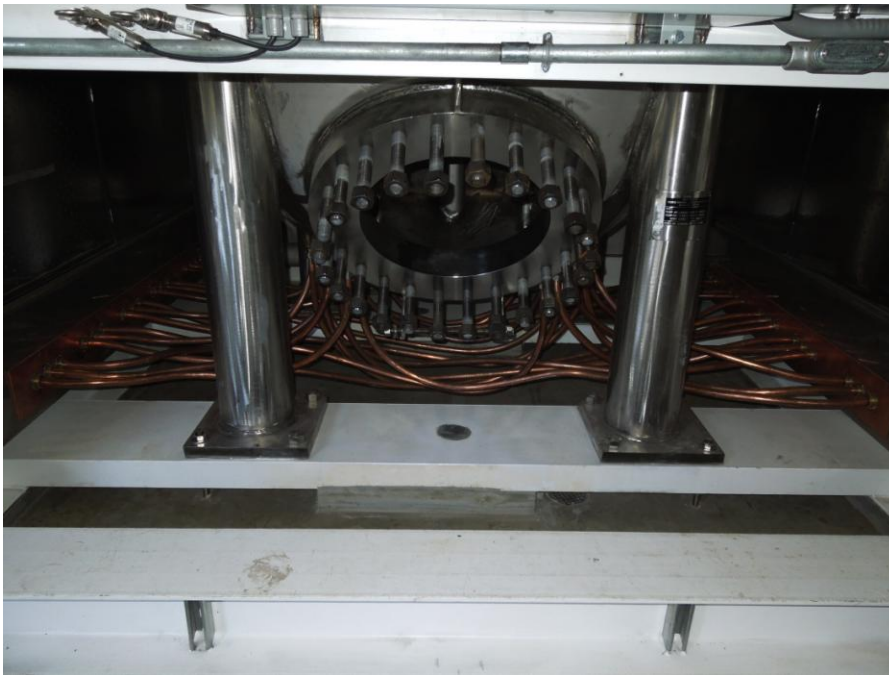


Technical Highlights

Circulator



Power Distribution



Technical Highlights



Technical Highlights

- **Preliminary Shakedown Plan.**

- Startup from a cold depressurized condition to a hot pressurized condition.
- Shutdown from a hot pressurized condition to a cold depressurized condition.
- Low power (200kW) steady-state operation.
- Low-intermediate power (700kW) steady-state operation.
- High-intermediate power (1.5MW) steady state operation.
- High power (2.2MW) steady-state operation.
- Cold exchange flow and diffusion transient operation.

Technical Highlights

- **Preliminary Test Plan.**

- Double Ended Inlet-Outlet Crossover Duct Break.
 - Repeat.
 - Gas similarity test.
 - Degraded RCCS.
- Control Rod Drive Nozzle Break.
- Instrumentation Port Break.
- Inlet Crossover Duct Break.
- Pressure Relief Valve Break.
 - Repeat.
- Complete Loss of Flow.
 - Degraded RCCS.
- Outlet Crossover Duct Break.
- Inlet Plenum Mixing.
- Outlet Plenum Mixing.

Questions?